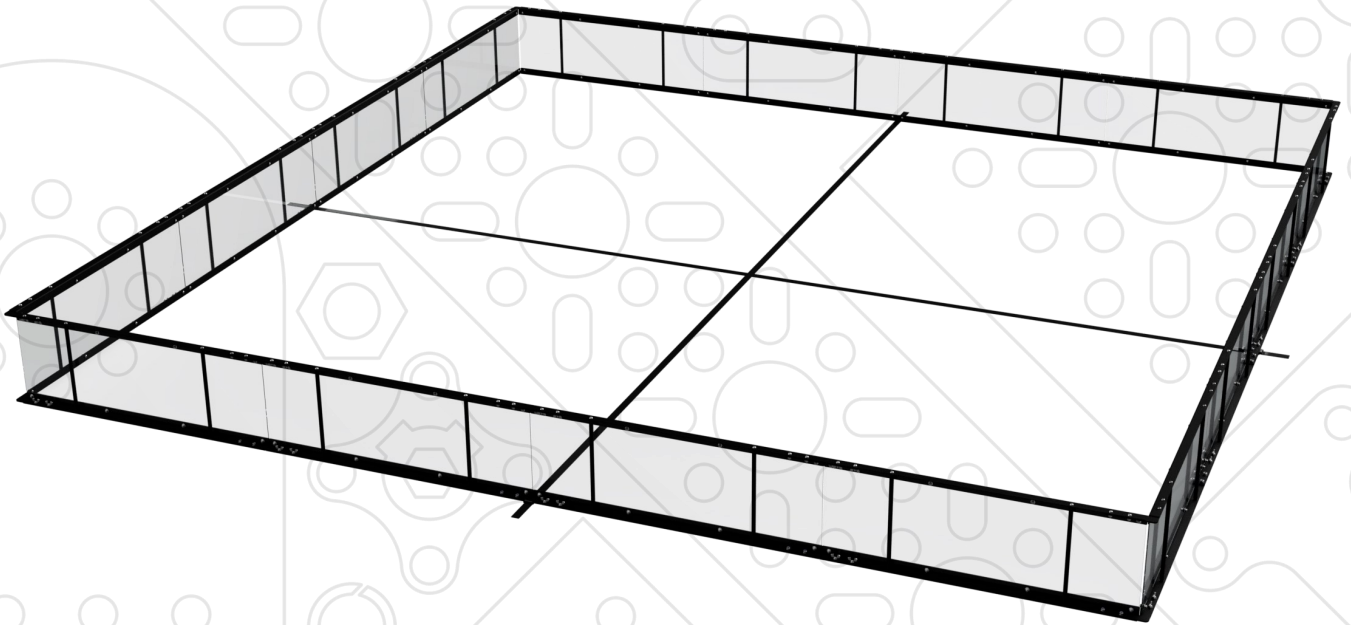




(XTP-FFPS1)

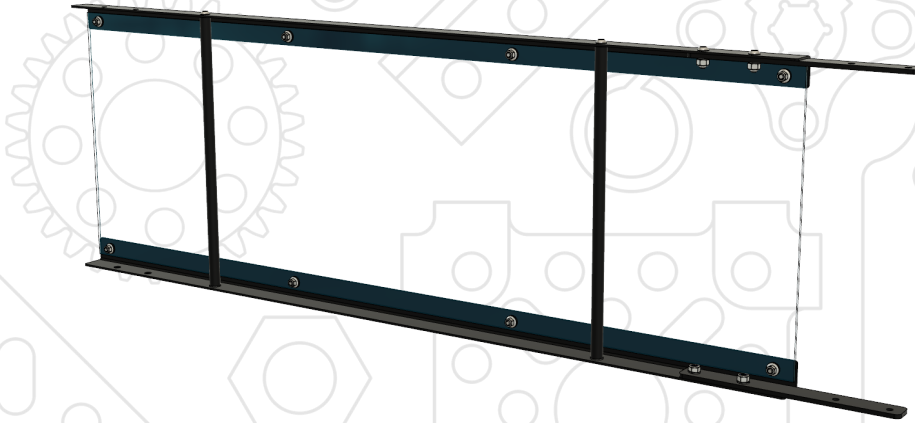
Xeotype First Tech Challenge Field Perimeter

Assembly Guide

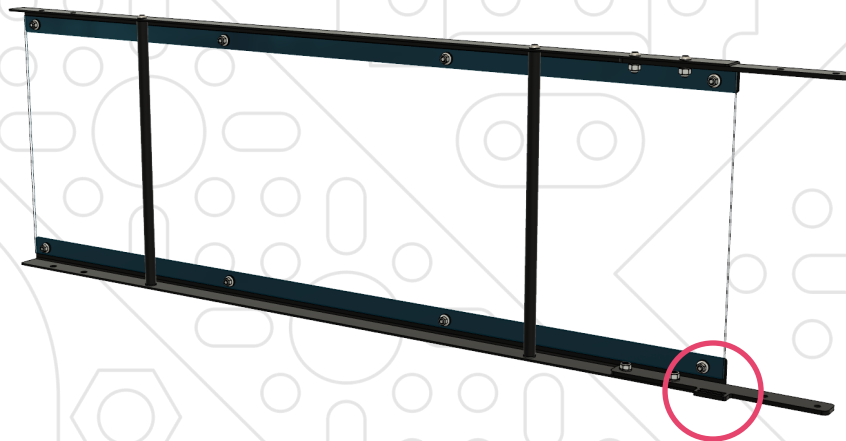


Content of the package:

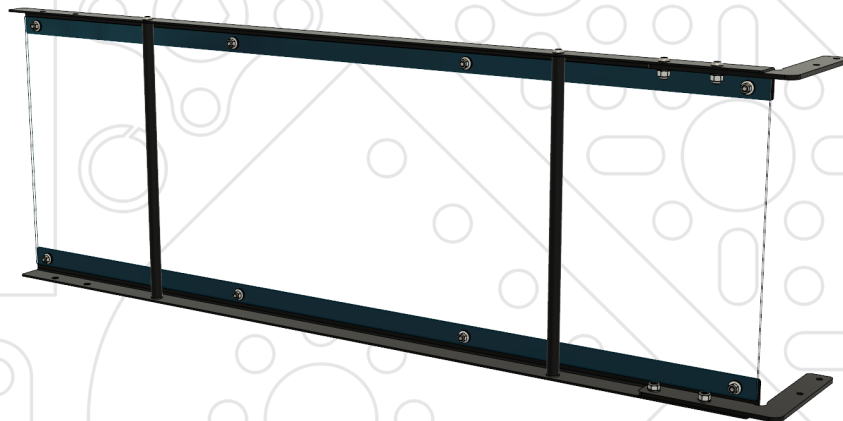
- **F-Type Panel** (8 pcs.)



- **S-Type Panel** (4 pcs.)



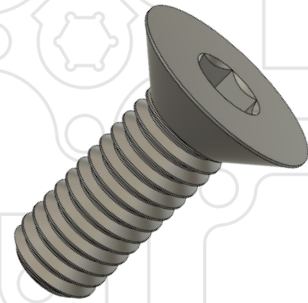
- **A-Type Panel** (4 pcs.)



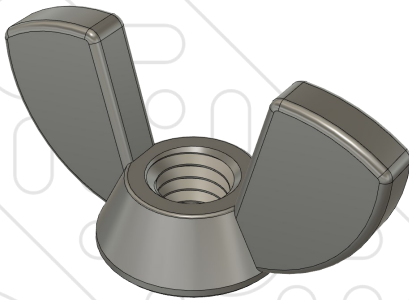
- **25mm x 5m Strap** (2 pcs.)



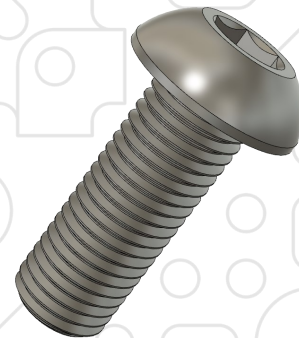
- **M6 Flat Head Bolt** (32+ pcs.)*



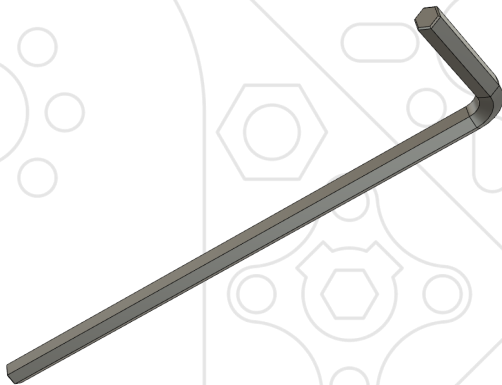
- **M6 Wing Nut** (64+ pcs.)*



- **M6 Button Head Bolt** (32+ pcs.)*



- **Hex Key Sz.4** (2 pcs)

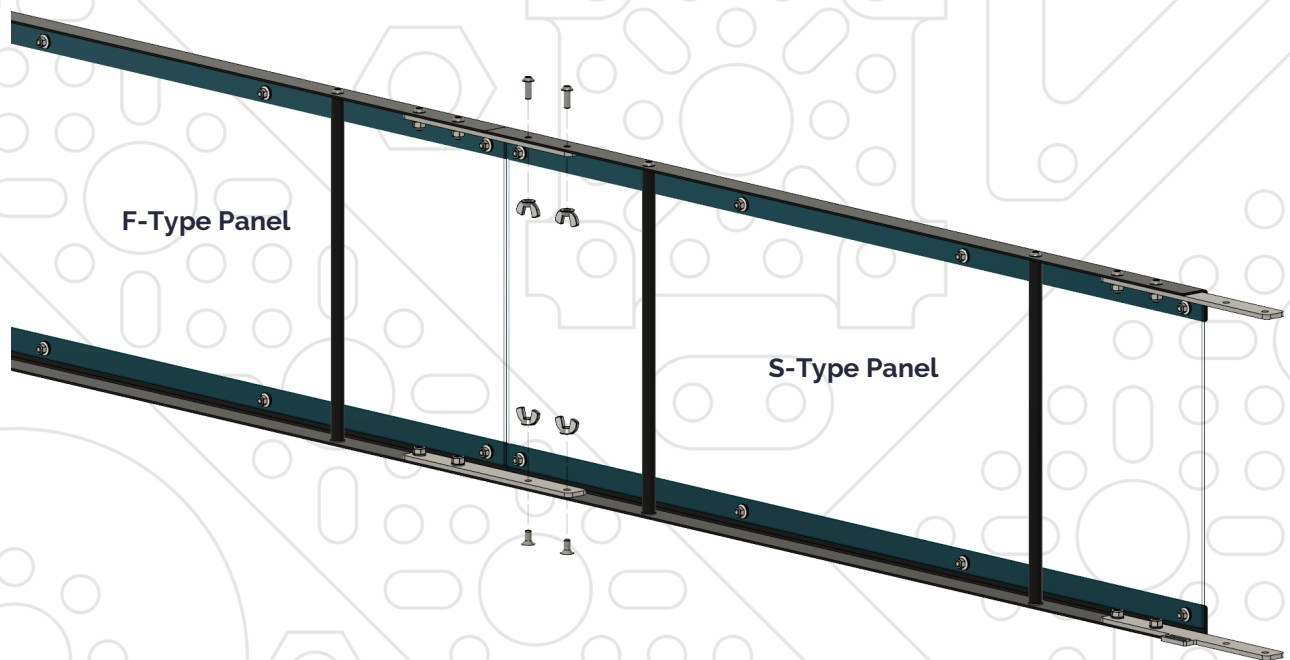


*The package contains more screws and nuts than those needed to assemble the perimeter.

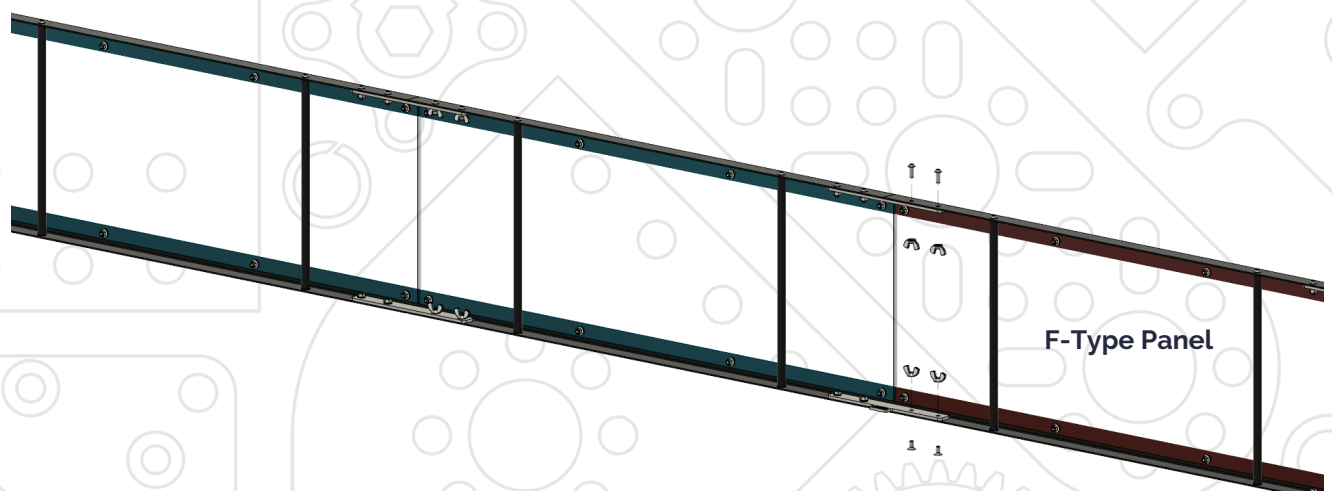
Each box numbered from 1 to 4 contains one side of the field perimeter. Install one side at a time.

NOTE: All the panels are mounted with the transparent plate towards the inside of the playing field and the flat side at the bottom.

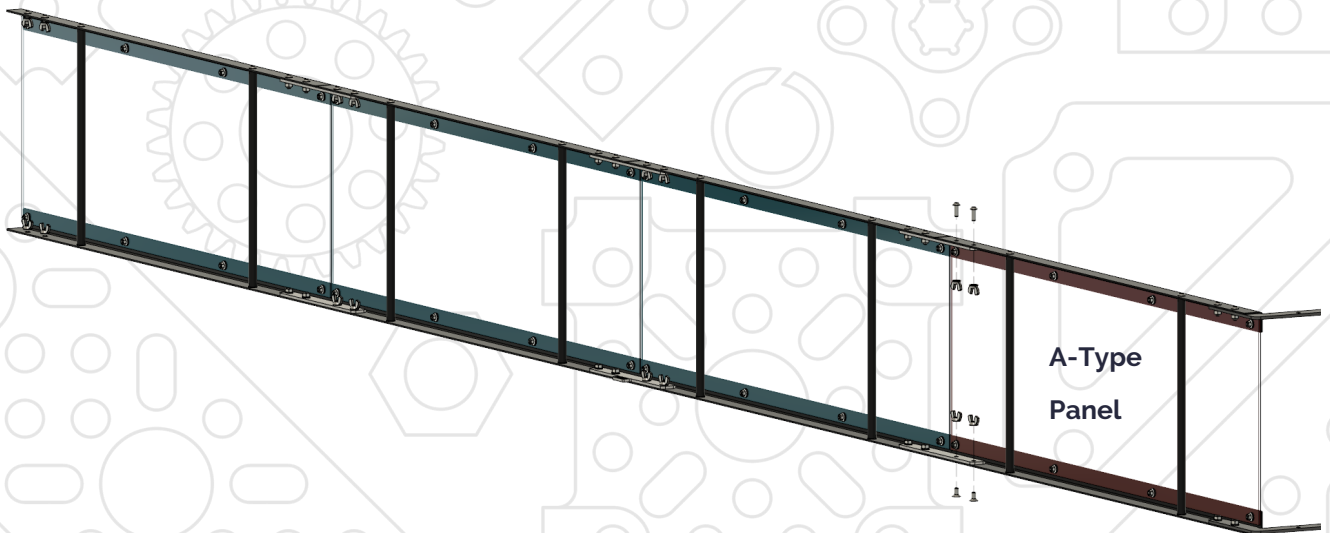
STEP 1: Mount an **F-Type** panel with an **S-Type** panel as in the following image. The **flat head bolts** are mounted at the bottom and the **button head bolts** at the top. Thread the **wing nuts** on all the screws all the way. Use the **hex key** to tighten the assembly, you can use a plier (not included) to make it easier to tighten the wing nuts.



STEP 2: Add an **F-type** panel to the previous assembly and assemble it in the same way as before.

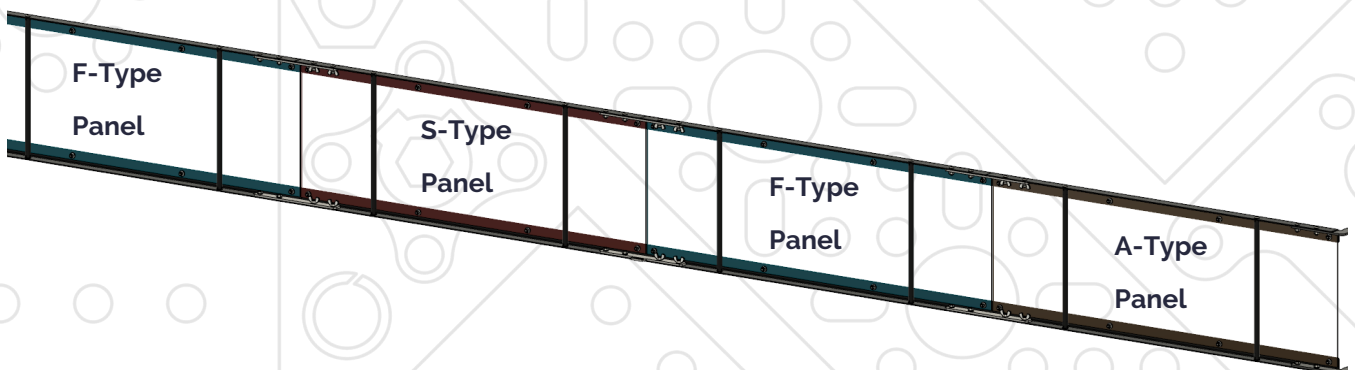


STEP 3 : The last panel in the box, **A-Type panel**, will be added to the new assembly, just like the others.

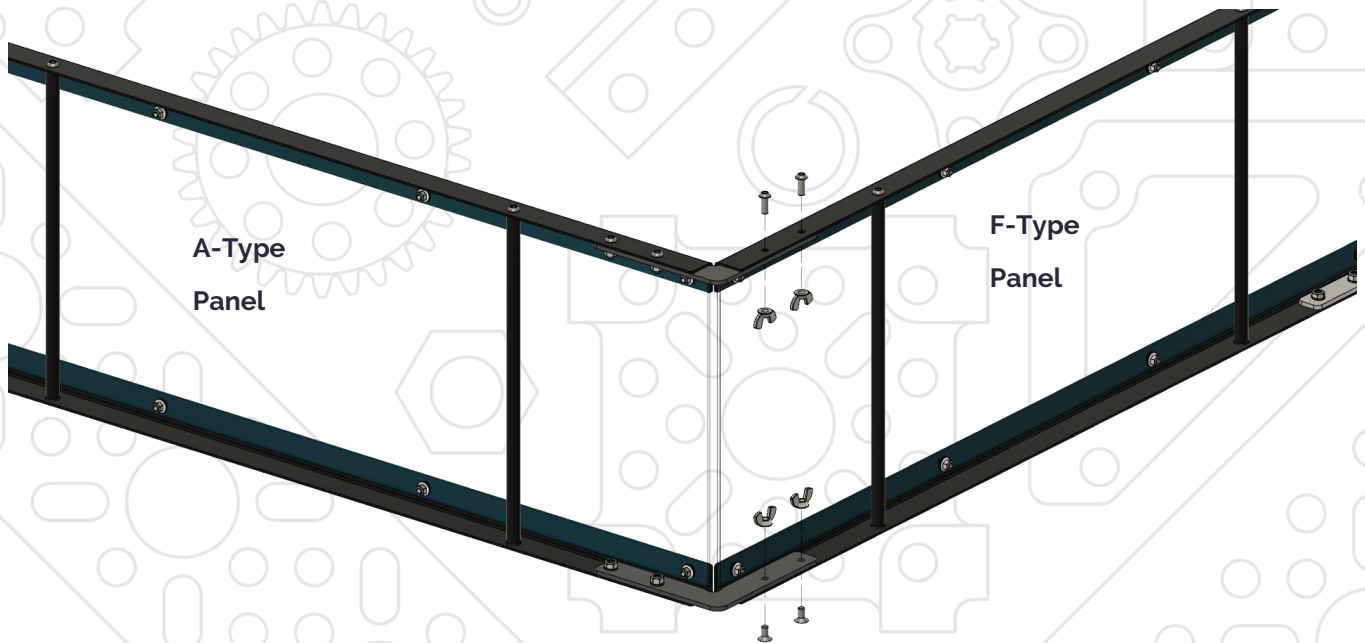


STEP 4 : The resulting assembly must be of the form **F-Type/S-Type/F-Type/A-Type**, from left to right, as viewed from behind.

If the assembly of the first side is complete, steps 1 to 3 will be repeated for each of the 3 remaining sides.

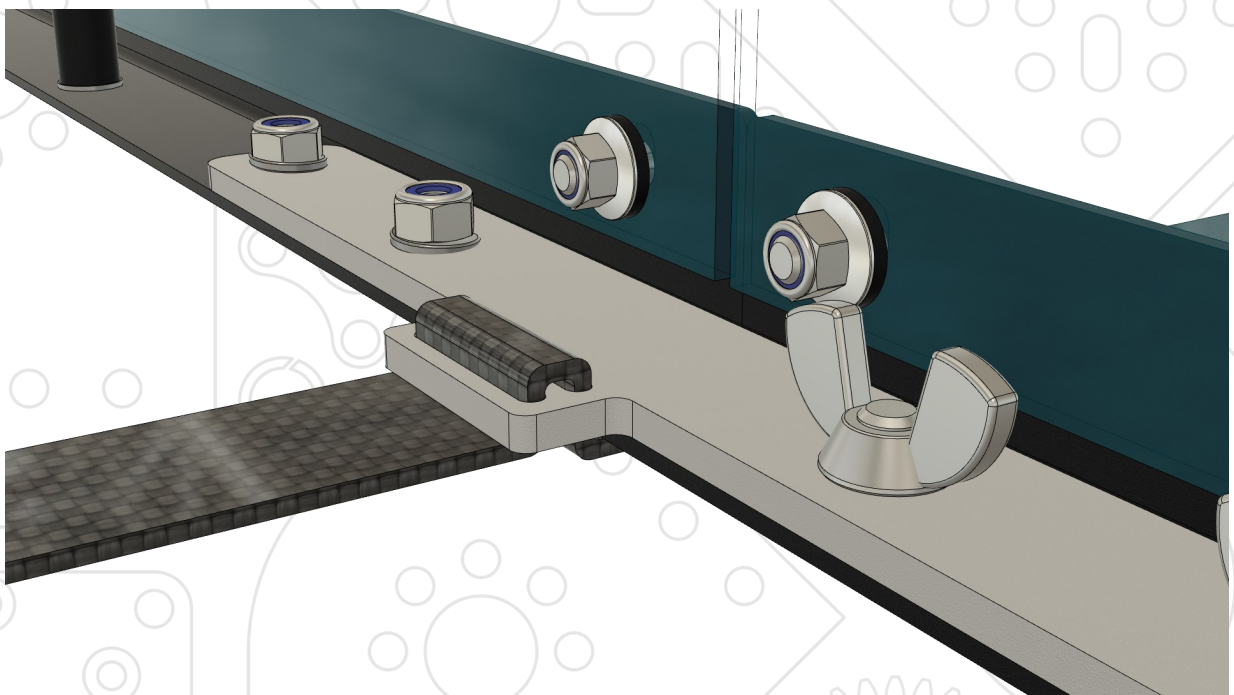


STEP 5 : After the assembly of all the sides of the perimeter, the assembly of the sides between them follows. The **A-Type** panel of one side will be assembled with the **F-Type** panel of the next side, and so on until the perimeter is closed.

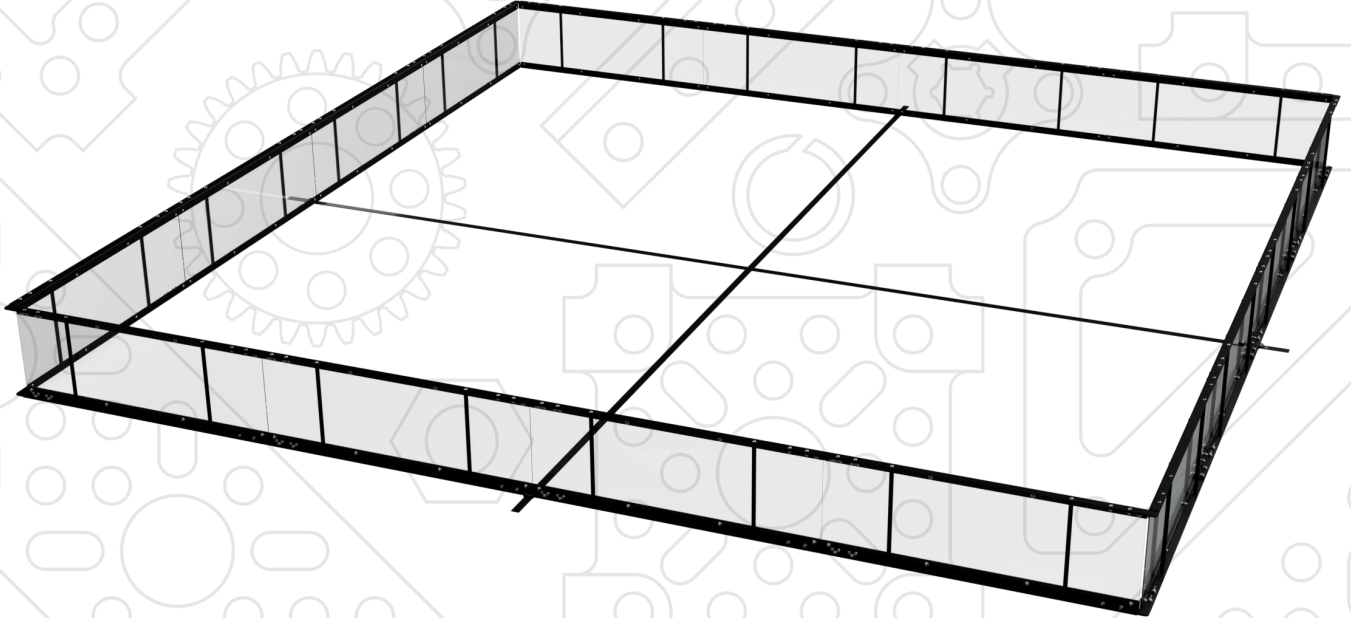


STEP 6 : After mounting all the panels, it's time to put the **straps**. The straps will be mounted in the middle of each side joining the respective side with the opposite side. The insertion of the **strap** into the holes of the **S-Type** panel is represented below.

After inserting the straps, tighten them on all 4 sides.



After mounting the two straps, the perimeter will look like this:



STEP 7: The final step is to remove the protective films from the transparent surface.

NOTE: Maintenance of the transparent surface is done with a soft cloth. Do not use solutions with alcohol or containing other substances that could cause damages to the solid polycarbonate.